

Comparison of the graphitizabilities of heat-treated coal tar and its mesophase pitches

A. MANI, B. C. PAI*, KALYANI VIJAYAN†

Materials Science Division, National Aeronautical Laboratory, Bangalore 560 077, India

Formation of graphitizing carbons via a mesophase was first reported by Brooks and Taylor [1]. Owing to the inherent structural order of the mesophase, it may be anticipated that the graphitizability of carbon from its mesophase would be higher than that of the same carbon, heat-treated from the isotropic phase. However, it has been reported by Yamada *et al.* [2] that the graphitizability of some mesophase microbeads is not good. With the view to obtain quantitative estimates of the graphitizabilities of a graphitizable carbon and its mesophase, X-ray diffraction studies on identically heat-treated coal tar (CT) and its mesophase (MP) pitches have been carried out. Details of the preparation and metallographic characterization of the MP pitch have been published elsewhere [3].

Samples of MP and CT pitches were heat treated at 1050, 3400 and 2700°C using a graphite furnace and nitrogen atmosphere. At each heat-treatment temperature (HTT), the samples were retained for different residence times (RT). Debye-Scherrer photographs from identically treated CT and MP specimens were recorded using $\text{CuK}\alpha$ radiation. The diffraction patterns were scanned on a SCANDIG-3 microdensitometer using a 100 μm scanning aperture.

Comparison of the diffraction patterns indicate that the overall behaviour of heat-treated CT and MP specimens is very similar, i.e. (i) at $\text{HTT} = 1050^\circ\text{C}$, the observed diffuse haloes corresponding to the reflections (00.2), (10.0) and (11.0) suggest a turbostatic structure; (ii) the increase in sharpness and the number

of observed reflections from $\text{HTT} = 2400$ and 2700°C suggest an improvement in three-dimensional ordering, growth of crystallites and reduction in lattice strain; (iii) at $\text{HTT} = 2400^\circ\text{C}$, the diffuse band observed on the low-angle side of the (00.2) maxima suggests the presence of unorganized material with higher d-spacing. However, the non-occurrence of this band at $\text{HTT} = 2700^\circ\text{C}$, suggests that at higher HTTs, the heat-treated product is more homogeneous.

Despite these similarities in the overall characteristics, diffraction patterns from CT and MP specimens exhibit remarkable differences in their details. Under identical conditions, MP specimens are characterized by diffraction lines which are more intense and sharper than those from CT specimens. Also, the MP patterns include a higher number of high-angle reflections. These features suggest that the crystal structures of MP specimens are perhaps more ordered and graphite-like than the corresponding CT specimens. Details of the X-ray results which support this view are presented below.

It is found (Fig. 1a) that with increase in HTT, both CT and MP specimens exhibit a large initial drop in the interlayer spacing, $d_{00.2}$, value, followed by a progressively slower variation. The observed feature of

$$d_{00.2}(\text{MP}) < d_{00.2}(\text{CT}) \quad (1)$$

throughout the HTT range suggests that the graphitizability [4] of the MP specimens is consistently higher than that of the CT specimens. The diminution in the

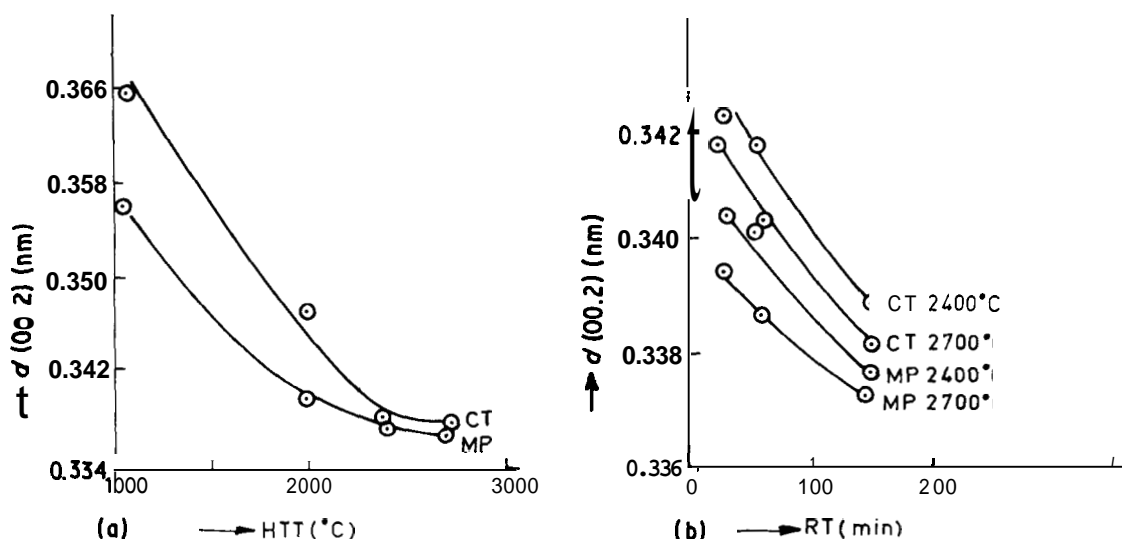


Figure 1 Variation of the interlayer spacing $d_{00.2}$ with (a) HTT and (b) RT.

*Present address: MGC Division, RRL, Trivandrum, India

†To whom correspondence should be addressed.

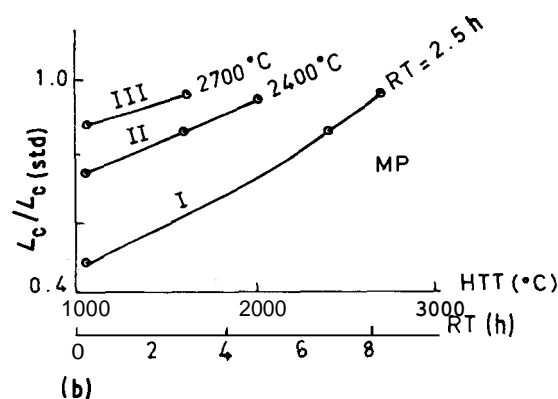
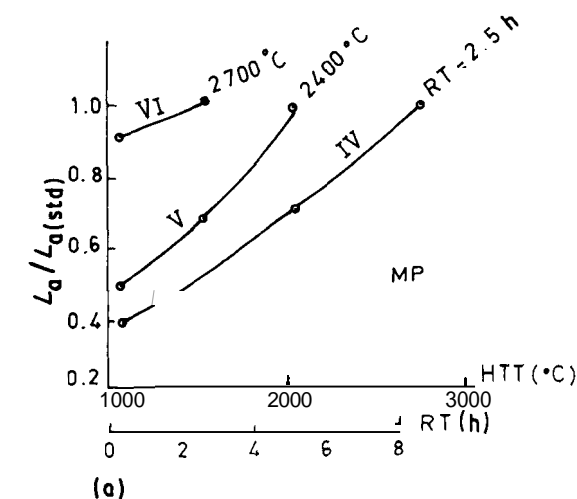
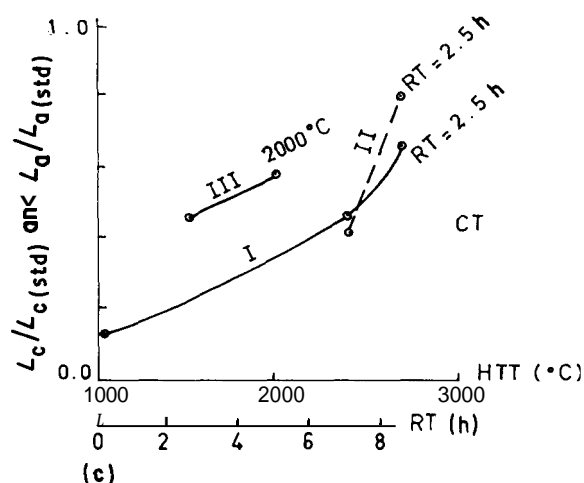


Figure 2 Variation of crystallite dimensions. (a) $L_a/L_{a(std)}$ against HTT and RT of MP specimens. (b) $L_c/L_{c(std)}$ against HTT and RT of MP specimens. (c) $L_a/L_{a(std)}$ and $L_c/L_{c(std)}$ (I and III) against HTT and RT of CT specimens.



spacing between curves (i) and (ii) in Fig. 1a suggests that although the graphitizabilities of the CT and MP specimens differ substantially at early stages of heat-treatment, with increase in HTT, the distinction between the CT and MP structures diminishes. The variation of the $d_{00.2}$ values with RT shown in Fig. 1b supports this view.

The variation in the crystallite height (L_c) and width (L_a) have been analysed from the respective half-value breadths (β) of the (00.1) and (11.0) reflections. The crystallite dimensions have been estimated relative to

those of commercially available ultra-F-purity graphite, the parameters of which are denoted by "std". The variations of $L_a/L_{a(std)}$ and $L_c/L_{c(std)}$ with HTT and RT are shown in Fig. 2. It is found that at HTT = 2400°C, the reflections from CT specimens are significantly broader than those from MP specimens, pointing out that despite the identical treatment, CT specimens are characterized by smaller crystallite size and higher lattice strain. However, at HTT = 2700°C, the dissimilarities in the half value breadths of reflections from CT and MP specimens are less conspicuous. These features lend further support to the view that the structural differences between CT and MP specimens decrease with increase in HTT.

Values of the lattice strain estimated from $\beta \cos \theta$ against l^2 curves [5] of the MP specimens are shown in Fig. 3. The decrease in lattice strain with HTT indicates the progress of graphitization. On account of the low intensity of the relevant reflections, similar estimates of lattice strain could not be obtained for the CT specimens. However, the poor quality of the diffraction data from the CT specimens provides ample evidence that CT specimens are more disordered than the corresponding MP specimens.

Values of the graphitization index [6] presented in Table I provides further support for the conclusion derived on the basis of the $d_{00.2}$ values, crystallite dimensions and lattice strain, namely, that the graphitizability of MP specimens is superior to that of the corresponding CT specimens.

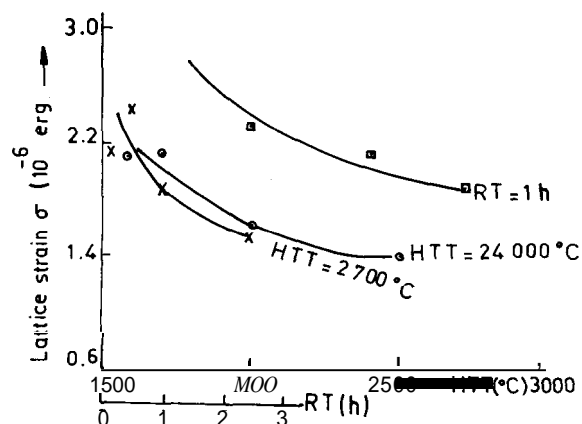


Figure 3 Variation of lattice strain of MP specimens with HTT and RT.

TABLE I Values of graphitization index

HTT (°C)	RT (min)	G.I.	
		MP	CT
2400	10	69	Not measurable
	60	31	78
	300	9	39
2700	10	49	51
	60	24	36
	150	12	16

G.I. = $\text{area}(10.0 + 10.1)/\text{area}(10.2)$

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